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**Directions to Synergis York, PA Office  
Codorus Valley Corporate Center  
Suite 3  
105 Leaders Heights Road  
York, PA 17403  
800-836-5440**

The Synergis Technologies York Office and Training center is located in the Codorus Valley Corporate Center, which is located near the intersection of Leaders Heights Road and exit #14 of Route 83.

**From Harrisburg and Points North:**

Follow Rt. 83 South to Exit #14 (Leader Heights Road). Almost immediately after ramping off, you will make a right turn on to Leaders Heights Road. Look for the Codorus Valley Corporate Center on your right.

**As you enter the Main Lobby**, bear right and go around a corner. You will see two elevators on your left. Take the elevator one flight down to the "Terrace" Level. Turn left out of the elevator and go to the end of the hallway. You will see two office doors ahead of you; Synergis is the one to the left, Suite #3.

**From Shrewsbury, Baltimore, and Points South of York:**

Follow Rt. 83 North to Exit 14 (Leaders Heights Road). At the end of the ramp, you will make a left turn. Follow to Codorus Valley Corporate Center just ahead on your right. Pick up from the above directions ***As you enter the Main Lobby.***

**From Lancaster and Points East:**

Follow Rt. 30 West to the intersection with Route 83 South, and follow the above directions "From Harrisburg and Points North."

**From Points West of York:**

Carlisle / Shippensburg / Chambersburg / Waynesboro Take 81 North to Rt. 581 East towards Camp Hill. Pick up Rt. 83 South and follow the above directions, "From Harrisburg and Points North."

***Lost? Delayed? Call the Quakertown receptionist @ 800-836-5440***

*Revised 7/7/04*